

HYDRAULIC ROLL GROOVER

The EGA Master **Ranumatic Combi Universal** is designed for use on steel, copper and stainless steel pipes. The machines special design is compact, strong and easy to transport making it ideal for on-site work. Designed specifically too enable one man set-up and operation, the machine works quickly, conveniently and efficiently across a wide range of sizes.

CE

*G12:12 MONTHS OF WARRANTY



1. Designed for grooving pipes from 2" up to 12", made from copper, steel and stainless.

2. Accessories can be changed easily in seconds making the whole grooving process **more profitable**.



3. Connection for pedal included.

4. This machine offers great versatility due to the range of pipes it can work on.

5. The pipe support that is included as standard allows long pipes to be worked on comfortable and safely.



6. Pipe threading can also be performed by using the threading **carriage accessory**.

CAP.	W	V	R.P.M.	Kg
2"-12"	1500	220-240V (50-60Hz) 110-130V (50-60Hz)	38	100

Universal Motor
Pipes: 2"-12"

STANDARD EQUIPMENT

COD	V					Kg
56060	220-240V (50-60Hz)	2"-6"	•	•	•	100
56061	110-130V (50-60Hz)	8-12"	•	•	•	100

PIPE GROOVING CAPACITY

	2"	2.1/2"	3"	4"	6"	8"	10"	12"
SCHEDULE 10	2,8	3,0	3,0	3,4	3,4	3,8	4,2	4,6
SCHEDULE 40	3,9	5,2	5,5	6,0	7,1	8,2	-	-
DIN 2440	3,65	3,65	4,03	4,5	4,85	-	-	-

INOX - Up to 4,8 mm

GROOVING STANDARD AWWA C606-87

Pipe	Outer Ø mm	Groove width mm	Groove Ø mm	Groove height mm
1.1/4"	42,2	7,1	39	1,6
1.1/2"	48,3	7,1	45,1	1,6
2"	60,3	8,7	57,2	1,6
2.1/2"	73	8,7	69,1	2
3"	88,9	8,7	84,9	2
3.1/2"	101,6	8,7	97,4	2,1
4"	114,3	8,7	110,1	2,1
5"	141,3	8,7	137	2,1
6"	168,3	8,7	164	2,2

SPARE PARTS

			
2"-6"	8"-12"		
56036	56037	86903	60176

THREADING CARRIAGE



COD		1 un	HSS 2 un			Kg
56033	BSPT	1/2-2"	1/2-3/4"	●	●	24
56052	NPT		1"-2"			

Optional

IMPORTANT: Never use liquid coolants or other water based products. **Only threading cutting oil should be used.**

TRANSPORT CARRIAGE



COD	Kg
56034	7,15

Optional



PIPE SUPPORT



COD	Kg	
60176	7,5	1